ALUPROF
ALUMINIUM SYSTEMS

LET'S BUILD A BETTER FUTURE

FRONT ENTRY DOORS / **AD** series

Comfort is just a step away

Front entry doors, aren't they one of the most important parts of our home? They protect us from the cold, from the rain or the burglars, to mention just these examples. Doors also keeps us away from street noise. But how do you make the right choice, and buy a door that will meet our expectations and serve us for years?

An issue that requires careful consideration before the purchase is the heat transfer coefficient (U). The lower its value, the more heat will stay with us inside. **Aluprof offers panelled doors with the U_D coefficient of 0.44 W/(m²K).**

When choosing our door, let's not forget to check out their water resistance. It's the water resistance of the door that will keep the driving rain outside in times of strong winds and heavy rain. Water resistance of the front entry door is rated from 3A to 9A. The higher the class, the better the door protects our home. **Aluprof offers panelled doors rated 7A.**

Infill panels are included in door leaves based on the MB-70, MB-79N, MB-86 & MB-104 Passive system, and come in a variety of colours and structures. The elements can be milled, decorated with applications or made of insulated glass. **Panelled doors can be fabricated very large and high – up to 1.40 m (W) and almost 2.60 m (H).** If, therefore, we dream of an impressive front entrance, this will be the perfect choice. But above all, the door should fit to the style of your home. If our interiors are the traditional ones, we should opt for a leaf with glass panels or wooden-like veneer. Lovers of modern interior can choose among RAL colours, think shade of graphite.

Let's take some time and choose a door with which we will create a beautiful entrance that will enchant our guests and will make us feel like we were in a safe haven.

MB-104 Passive
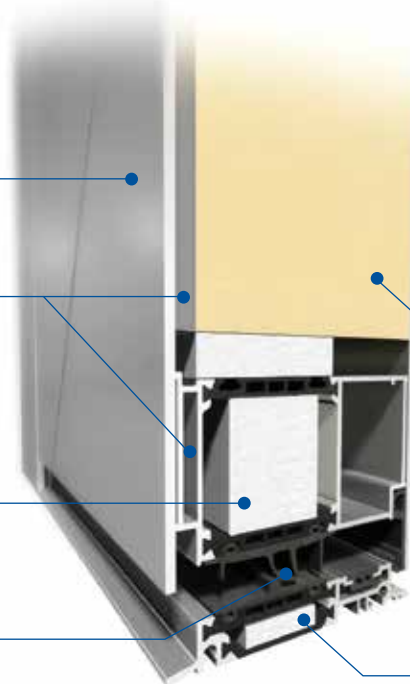
U_D from 0.44 W/m²K

Aluprof's panel door uses thermally insulated aluminium profile system – MB-104 Passive is the most technologically advanced door system offered by Aluprof. The leaf profile can be combined with special infills, aligned with the surface of the frame. The system is dedicated to passive and energy-efficient buildings

Technical details:

Frame depth	95 mm
Leaf depth	95 mm
Infill panel thickness	44 - 95 mm
Maximum dimensions of the leaf	(H×L) L up to 1400 mm, H up to 2600 mm

Technical parameters:

Air permeability	Class 3, EN 12207
Water tightness	Class E1200 (1200 Pa), EN 12208
Wind load resistance	Class C4/B4, EN 12210
Thermal insulation	U_D from 0.44 W/m²K
Burglary-resistance	RC2

Aesthetically pleasing, decorative panels are available in various designs and RAL colours

Expansion profiles and door leaf panels

Design variants: SI, SI+ and AERO

Central gaskets around the leaf and the frame to seal, cover, and increase the thermal insulation of the door

High density polyurethane foam (PUR) with high thermal performance

95 mm wide threshold the frame and threshold are the same width, providing a desirable flush finish

MB-86

U_D from 0.66 W/m²K

Aluprof's panel doors use thermally insulated aluminium profile system – MB-86 – which, just like the MB-104 Passive system, is dedicated to energy-efficient and passive building. The leaf profile can be combined with special infills, aligned with the surface of the frame.

Technical details:

Frame depth	77 mm
Leaf depth	77 mm
Infill panel thickness	44 - 77 mm
Maximum dimensions of the leaf	(H×L) L up to 1400 mm, H up to 2600 mm

Technical parameters:

Air permeability	Class 3, EN 12207
Water tightness	Class E900 (900 Pa), EN 12208
Wind load resistance	Class C5/B5, EN 12210
Thermal insulation	U_D from 0.66 W/m²K
Burglary-resistance	RC2

Aesthetically pleasing, decorative panels are available in various designs and RAL colours

Expansion profiles and door leaf panels

They come in four versions: ST, SI, SI+ and AERO for a very good thermal performance

Excellent thermal insulation thanks to the polyurethane foam (PUR)

Rigid and durable aluminium profiles permit the fabrication of large-dimensioned doors

Specially designed weather strips provide high water tightness and low air permeability, bringing both a comfort and a potential for cost savings
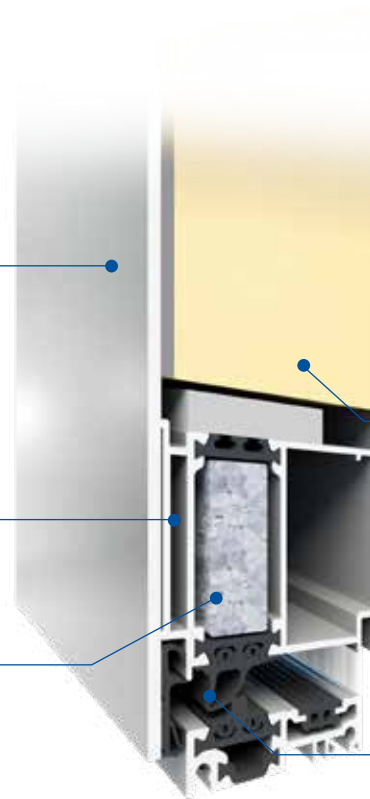
MB-79N

U_D from 0,7 W/m²K

Aluprof's panel door uses popular, thermally insulated aluminium profile system – MB-79N ST, MB-79N SI and MB-79N SI+. The leaf profile can be combined with special infills, aligned with the surface of the frame.

Technical details:

Frame depth	70 mm
Leaf depth	70 mm
Infill panel thickness	44 -70 mm
Maximum dimensions of the leaf	(H×L) L up to 1400 mm, H up to 2600 mm

Technical parameters:

Air permeability	Class 3, EN 12207
Water tightness	Class E900 (900 Pa), EN 12208
Wind load resistance	Class C5/B5, EN 12210
Thermal insulation	U_D from 0.7 W/m²K
Burglary-resistance	RC2

Elegant decorative panels, available in may different patterns and RAL colours and wood effect finishes

Expansion profiles

They come in three versions: MB-79N ST, MB-79N SI and MB-79N SI+, for a very good thermal performance

XPS polyurethane foam ensures an excellent thermal insulation

Specially designed weather strips provide high water tightness and low air permeability, bringing both a comfort and a potential for cost savings
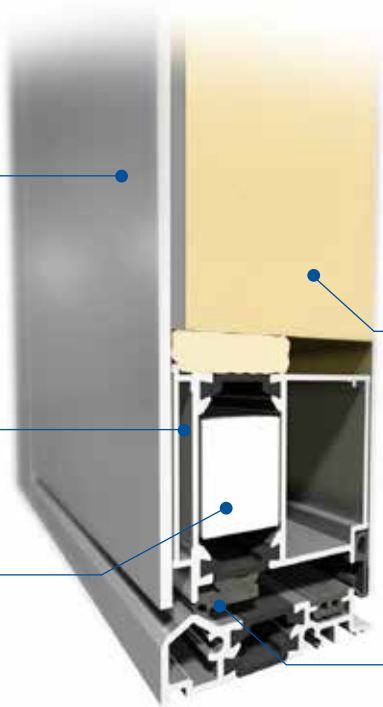
MB-70

U_D from 0.9 W/m²K

The structure of panel doors is based on the popular thermally broken aluminium sections MB-70 and MB-70HI which complete the range of energy-efficient doors in the Aluprof portfolio. Similarly to other panel door system the leaf profile is designed for coupling with special infill panels that can be installed flush with the door frame plane.

Technical details:

Frame depth	70 mm
Leaf depth	70 mm
Infill panel thickness	44 -70 mm
Maximum dimensions of the leaf	(H×L) L up to 1200 mm, H up to 2400 mm

Technical parameters:

Air permeability	Klasa 4, EN 12207
Water tightness	Klasa 7A (300 Pa), EN 12208
Wind load resistance	Klasa C5/B5, EN 12210
Thermal insulation	U_D from 0.9 W/m²K
Burglary-resistance	RC2

Elegant decorative panels, available in may different patterns and RAL colours and wood effect finishes

Expansion profiles

Two design variants: MB-70 and MB-70HI for a very good thermal performance

XPS extruded polystyrene with enhanced thermal insulation

Specially designed weather strips provide high water tightness and low air permeability, bringing both a comfort and a potential for cost savings

BASIC

Insert panels

· Double glazing units, U_g coefficient
  of U_g 0.5 W/m²K or of 0.7 W/m²K
· 44 to 72 mm thick panel
· Thermal transmittance
  for MB-70HI doors U_D from 1.3 W/m²K,
  for MB-79N doors U_D from 1.0 W/m²K,
  for MB-86 doors U_D from 0.8 W/m²K
  and for MB-104 doors U_D from 0.63 W/m²K
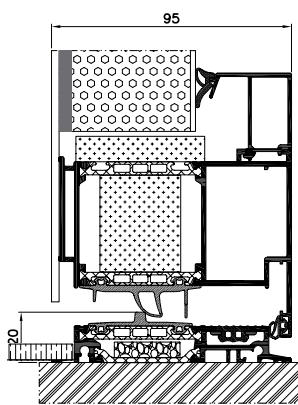· Four versions: ST, HI, SI, SI+ and Aero
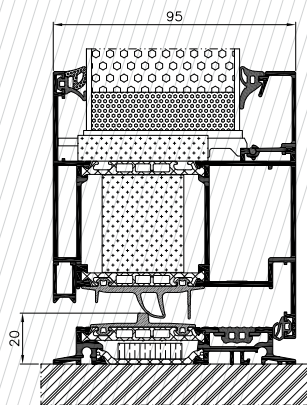
CLASSIC

Aligned on one side

· Triple glazing units, U_g coefficient
  of U_g 0.5 W/m²K or of 0.7 W/m²K
· 44 to 85 mm thick panel
· Thermal transmittance
  for MB-70HI doors U_D from 1.1 W/m²K,
  for MB-79N doors U_D from 0.9 W/m²K,
  for MB-86 doors U_D from 0.64 W/m²K
  and for MB-104 doors U_D from 0.48 W/m²K
· Four versions: ST, HI, SI, SI+ and Aero

EXCLUSIVE

Aligned on both sides

· Triple glazing units, U_g coefficient
  of U_g 0.5 W/m²K or of 0.7 W/m²K
· 70 mm thick panel (MB-70 and MB-79N),
  77 mm (MB-86) and 95 mm (MB-104 Passive)
· Thermal transmittance
  for MB-70HI doors U_D from 0.9 W/m²K,
  for MB-79N doors U_D from 0.7 W/m²K,
  for MB-86 doors U_D from 0.63 W/m²K
  and for MB-104 doors U_D from 0.44 W/m²K
· Four versions: ST, HI, SI, SI+ and Aero
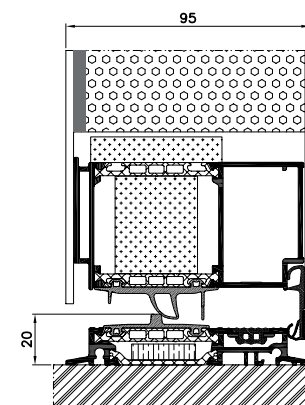
All available models can be inserted into the profiles or glued on one or both sides.

AD01

· Pull AS 10 1600
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Colour: RAL 7016

AD02

· Pull AS 10 1600
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Inox steel placed outside, aligned
· Colour: RAL 7016

AD03

· Pull AS 10 1600
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Inox steel placed outside, aligned
· Colour: RAL 7016

AD04

· Pull AS 10 800
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Inox steel placed outside, sticked
· Colour: RAL 7016

COMFORT IS JUST A STEP AWAY

AD05

- Pull AS 20 800
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): Satinovo
- Glazing (backside) thermofloat with warm edge spacer
- Inox steel placed outside, sticked
- Colour: RAL 7016

AD06

- Pull AS 10 1400
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): Satinovo
- Glazing (backside) thermofloat with warm edge spacer
- Inox steel placed outside, aligned
- Colour: RAL 7016

AD07

- Pull AS 10 1600
- External millings
- Colour: RAL 7016

AD08

- Pull AD 134 1200
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass with transparent strips
- Glazing (backside) thermofloat with warm edge spacer
- Inox steel placed outside, aligned
- Colour: RAL 7016

AD09

· Pull AS 10 800
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· External millings
· Colour: RAL 7016

AD10

· Pull AS 10 1200
· External millings plus inox steel placed
  outside
· Colour: RAL 7016

AD11

· Pull AS 20 1200
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· External millings
· Colour: RAL 7016

AD12

· Pull AS 10 1400
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· External millings
· Colour: RAL 7016

YOUR HOME DESERVES MORE

AD13

· Pull AS 10 1200
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Wood-like or inox steel placed outside,
  aligned
· Colour: RAL 9007

AD14

· Pull AS 10 1200
· Inox steel placed outside, aligned
· Colour: RAL 7016

AD15

· Pull AZ76
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Inox steel placed outside, aligned
· Colour: RAL 7016/RAL 3004

AD16

· Pull AW72
· External millings
· Colour: RAL 7001

AD17

· Pull AS 10 1600
· Colour: RAL 3004

AD18

· Pull AW10
· Inox steel placed outside, aligned
· Colour: RAL 7016

AD19

· Pull AS 10 800
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): sandblasted glass
  with transparent strips
· Glazing (backside) thermofloat with
  warm edge spacer
· Colour: RAL 7001

AD20

· Pull AS 10 1400
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Inox steel placed outside, aligned
· Colour: RAL 7016

COMFORT IS JUST A STEP AWAY

AD21

· Pull AS 10 1200
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Aligned, wood-like
· Colour: RAL 9010

AD22

· Pull AS 10 1000
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Inox steel placed outside, aligned
· Colour: RAL 7016

AD23

· Pull AS 10 1200
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· External millings
· Colour: RAL 7016

AD24

· Pull AS 10 1400
· Inox steel placed outside, aligned
· Colour: RAL 7016/Wood-like
· Wood-like colour: ADEC O205 Walnut Vein

AD25

· Pull AS 10 1400
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· External millings plus stainless steel,
  placed outside, aligned
· Colour: RAL 9016

AD26

· Pull AS 10 1600
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Inox steel placed outside, aligned
· Colour: RAL 3004

AD27

· Pull AS 10 1800
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Inox steel placed outside, aligned
· Colour: RAL 7016

AD28

· Pull AS 10 1400
· Glazing (front): VSG 33.1 thermofloat
· Glazing (center): Satinovo
· Glazing (backside) thermofloat with
  warm edge spacer
· Inox steel placed outside, aligned
· Colour: RAL 9016

YOUR HOME DESERVES MORE

AD29

· Pull AQ10 1020 1600 mm
   with RAL 9005 powder coating
· External millings
· Colour: RAL 7016
· Wood-like colour: ADEC C212 Gean

AD30

· Pull AW25
· External millings
· Colour: RAL 3003

AD31

· Pull AW104
· External millings
· Colour: RAL 7001

AD32

· Flush-mounted pull: AW23,
   L-1400 mm, inox steel
· Colour: RAL 9007

AD33

· Flush-mounted pull: L - 1000 mm
  integrated with the panel,
  with matching powder coating
· Decoration: flush-mounted stainless steel
· Colour: RAL 9016

AD34

· Flush-mounted pull: L - 1000 mm
  integrated with the panel,
  with matching powder coating
· Decoration: wood-effect powder coating
· Colour: RAL 9016
· Colour: wood effect ADEC D207 Winchester

AD35

· Flush-mounted pull: L - 1600 mm
  integrated with the panel,
  with matching powder coating
· Front glazing: Thermofloat VSG 33.1
· Centre glazing: Satinovo
· Back glazing: Thermofloat, with
  a warm edge spacer bar
· Colour: RAL 9016

AD36

· Flush-mounted pull: L - 1600 mm
  integrated with the panel,
  with matching powder coating
· Decoration: flush-mounted stainless steel
· Colour: RAL 7016

Models with a flush-mounted, integrated pull available for profiles from 65 to 95 mm thick.

AD37

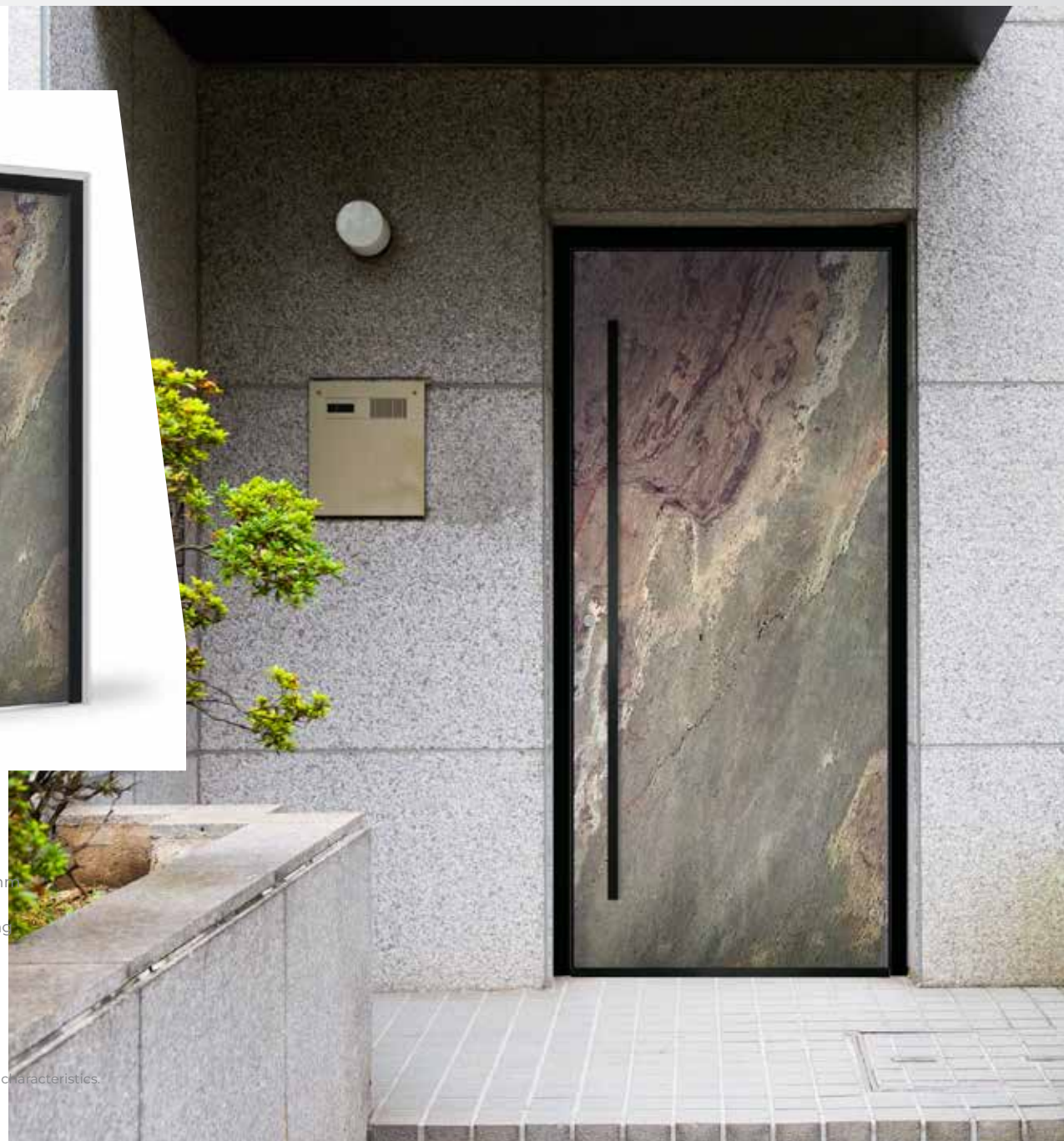· Flush-mounted pull: L - 1600 mm
  integrated with the panel,
  with matching powder coating
· Decoration: milled on the exterior
· Colour: RAL 9007

AD38

· Flush-mounted pull: L - 160
  integrated with the panel,
  with matching powder coa
· Colour: RAL 9007

Models with a flush-mounted, integrated pull available for profiles from 65 to 95 mm thick.

AD39

· Flush-mounted pull: L - 1600 mm
  integrated with the panel,
  with RAL 9005 powder coating
· Colour: concrete effect

AD40

· Pull: AQ 1020 1600
· Colour: concrete effect

AD41

· Pull: AQ 1020 1600 with
  RAL 9005 powder coating
· Front glazing: Thermofloat VSG 33.1
· Centre glazing: Satinovo
· Back glazing: Thermofloat,
  with a warm edge spacer bar
· Colour: concrete effect

AD42

· Pull: AQ 1020 1600
· Decoration: 3D stainless steel
  on the outside
· Colour: concrete effect

Models with a flush-mounted, integrated pull available for profiles from 65 to 95 mm thick.

YOUR HOME DESERVES MORE

AD43

· Pull: AQ 1020 1600 with
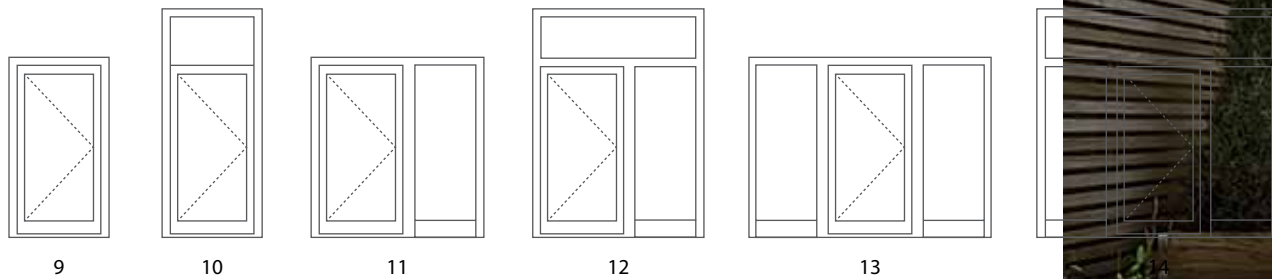 RAL 9005 powder coating
· Colour: Makalu; natural stone

AD44

· Flush-mounted pull: L: 1600 mm
  integrated with the panel,
  with RAL 9005 powder coating
· Colour: Makalu; natural stone

The images and the colour of the stone are provided as a visual reference.
The type of stone selected, its structure and its thickness may vary slightly on account of its natural characteristics.

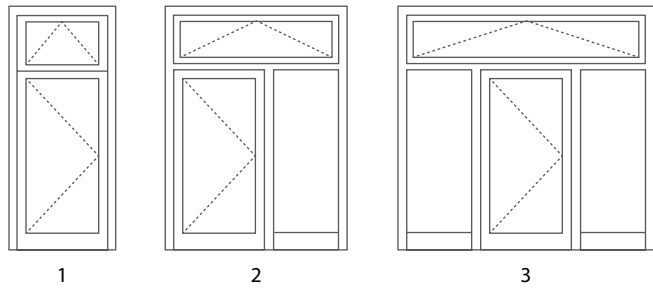Models with a flush-mounted, integrated pull available for profiles from 65 to 95 mm thick.

AD45

· Flush-mounted pull: L: 1600 mm
  integrated with the panel,
  with RAL 9005 powder coating
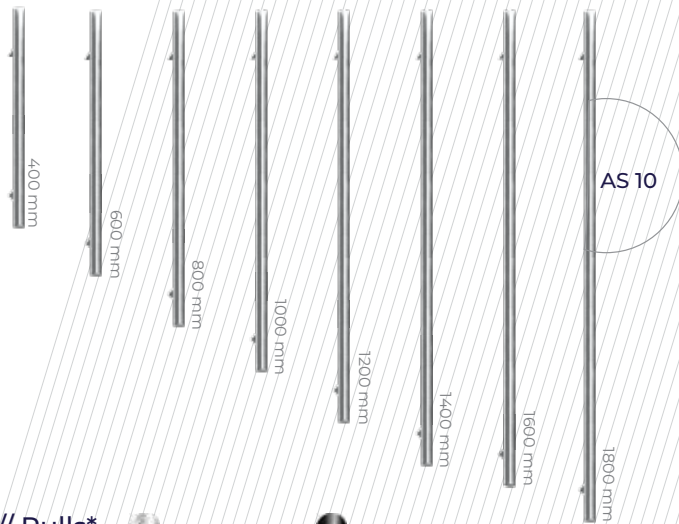· Colour: Everest; natural stone

AD46

· Pull: AQ 1020 1600 with
  RAL 9005 powder coating
· Decoration: 3D stainless steel on the outside
· Colour: RAL 7016 / Annapurna; natural stone

The images and the colour of the stone are provided as a visual reference.
The type of stone selected, its structure and its thickness may vary slightly on account of its natural characteristics.

Models with a flush-mounted, integrated pull available for profiles from 65 to 95 mm thick.
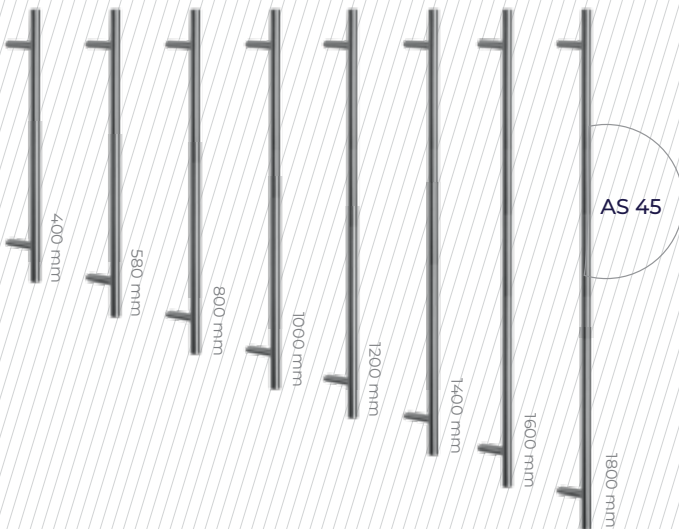
COMFORT IS JUST A STEP AWAY

1

2

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14

vrata puerta portière **drzwi** door vrata **puerta** portière Tür **drzwi** door
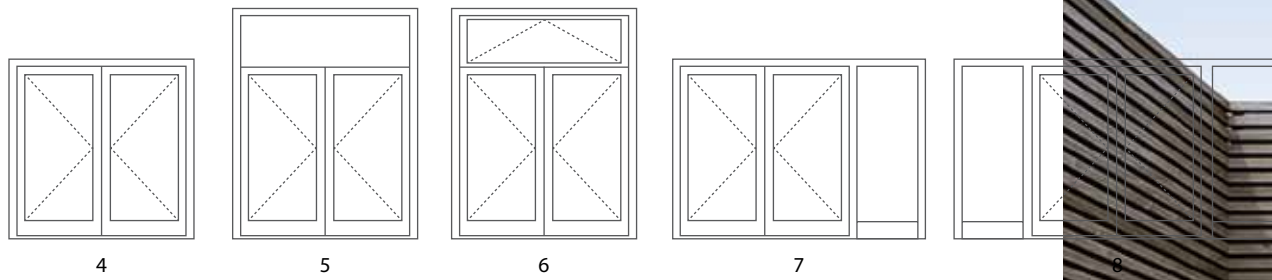
// Pulls*

stainless steel   black

AS 10

available
dia. 30 mm
straight bracket

400 mm
600 mm
800 mm
1000 mm
1200 mm
1400 mm
1600 mm
1800 mm

AS 10 400
AS 10 600
AS 10 800
AS 10 1000
AS 10 1200
AS 10 1400
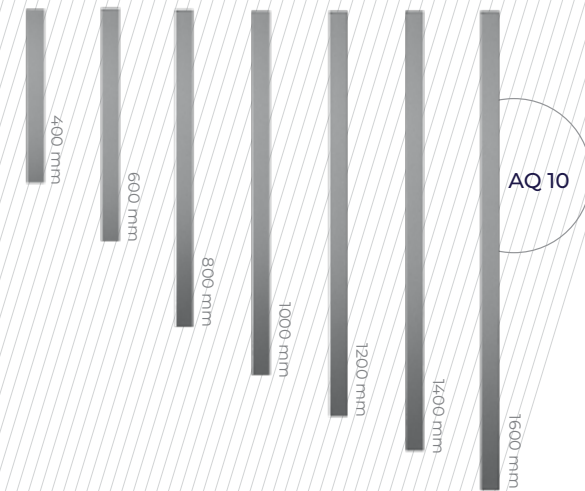AS 10 1600
AS 10 1800

// Pulls*

stainless steel   black

AQ 10

available
40 x 20, 40 x 40 mm

400 mm
600 mm
800 mm
1000 mm
1200 mm
1400 mm
1600 mm

AQ 1020 400
AQ 1020 600
AQ 1020 800
AQ 1020 1000
AQ 1020 1200
AQ 1020 1400
AQ 1020 1600

AQ 1040 400
AQ 1040 600
AQ 1040 800
AQ 1040 1000
AQ 1040 1200
AQ 1040 1400
AQ 1040 1600

// Pulls*

stainless steel   black

AS 45

available
dia. 30 mm
angle brace 45°

400 mm
580 mm
800 mm
1000 mm
1200 mm
1400 mm
1600 mm
1800 mm

AS 45 400
AS 45 580
AS 45 800
AS 45 1000
AS 45 1200
AS 45 1400
AS 45 1600
AS 45 1800

// Pulls*

stainless steel   black

AQ
45RX

available
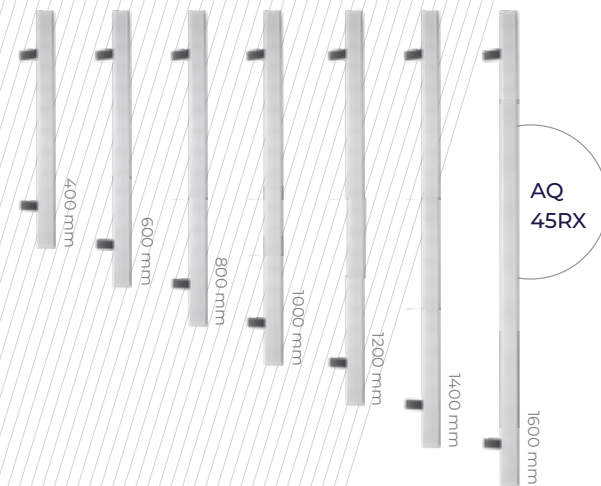40 x 20, 40 x 40 mm

400 mm
600 mm
800 mm
1000 mm
1200 mm
1400 mm
1600 mm

AQ 4520RX 400
AQ 4520RX 600
AQ 4520RX 800
AQ 4520RX 1000
AQ 4520RX 1200
AQ 4520RX 1400
AQ 4520RX 1600
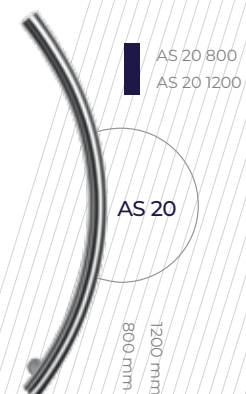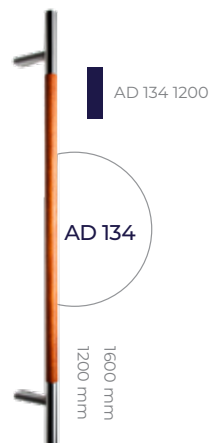
AQ 4540RX 400
AQ 4540RX 600
AQ 4540RX 800
AQ 4540RX 1000
AQ 4540RX 1200
AQ 4540RX 1400
AQ 4540RX 1600

*/ Mounting kit included - see the price list for details.
and large mounting kits (polyurethane adhesive, activator, primer, sponge to apply the primer + sponge sanding block) and small mounting kits (polyurethane adhesive, sponge to apply the primer + sponge sanding block).

// Pulls*

stainless steel

AS 10CD

AS 10CD 625
AS 10CD 825
AS 10CD 1025
AS 10CD 1225
AS 10CD 1425
AS 10CD 1625

625 mm
825 mm
1025 mm
1225 mm
1425 mm
1625 mm

AD 134 1200

AD 134

1600 mm
1200 mm

AS 20 800
AS 20 1200

AS 20

1200 mm
800 mm

// Flush fitted pulls

stainless steel   black

AW 10

AW 10
option for cylinder

AW 19

AW 25

AW 23

AW 72

AW 21

AW 22

AW 104
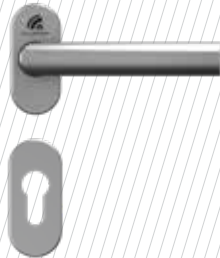
// Decorative pulls

AZ 76

AZ 77

AZ 82

AZ 29   AZ 31

// Lever pull

1924216X
stainless steel,
natural anode
and inox, white,
anthracite, black

1924218X
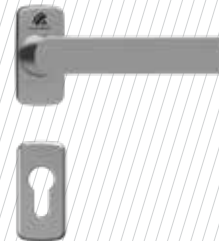stainless steel,
natural anode and
inox, white, anthracite,
black

8001289X
natural anode,
RAL

1924111X
RAL

1924230X
stainless steel

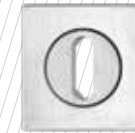**1924113X**
stainless steel

1924113X
stainless steel

// Rosettes

AR 61421

AR 74421

AR 78421

ARS 10

ARS 20

// Scratch protection

KS100

KS200

KS300

KS400

KS400 BIOKEY

// Kickplates

EK100 kick plate, flush-mounted
or applied with adhesive

www.gccweb.net

COMFORT IS JUST A STEP AWAY

// Pull with electronics

Fingerprint scanner

available with the AQ 10 and AQ 45

colour of pull: as per the RAL chart

PWZ integrated with the panel

PWZ* pull with backlighting

available with the AS 10 pull
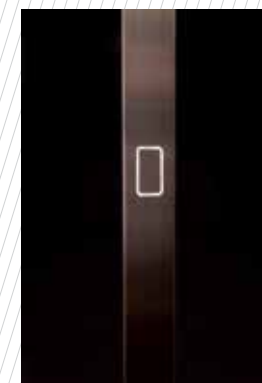

available with the AQ 10 pull

Micro switch set into the pull*

available with the AS 10 AS 45 pull

Touch sensor set into the pull*

available with the AQ 10 PQ 45 AQ AW 10 AW 21 AW 22 AW 72 pull

*Available backlight colours: ⬤ cool white (standard)   ⬤ warm white

// Ornaments

Master-Point

Chinchilla

Satinata

Master-Ligne

Master-Carre

Aluprof offers a wide range of glass with motif, glass made of transparent or ornamental glass in its most popular models.

All door models come in variants with sidelight and toplight.

Variant 1: Sandblasted glass (motif)
Variant 2: Transparent glass
Variant 3: Ornamental glass
Variant 4: Safety glass

Sidelights and fixed lights include triple glazing units with warm glass spacers.
Sidelights (fixed glazing) can be placed either on one or on both sides of the door assembly.
Maximum sidelight width: 1400 mm

Extra ornaments (optional):
"Master-Point"
"Chinchilla"
"Satinata"
"Master-Ligne"
"Master-Carre"
"Mirrastar" (mirror effect)
"Antisol" (semi-transparent mirror effect)

YOUR HOME DESERVES MORE

// Wood effect / Concrete effect

Golden Oak ADEC D101	Rustic Oak ADEC D210	Swamp Oak ADEC D502	Vintage Oak ADEC D825
Ebony ADEC M102	Palisander ADEC M332	Walnut ADEC O102	Walnut Vein ADEC O205
Dark walnut ADEC O306	Mahogany ADEC M103		

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Mahogany ADEC M103

Mahogany Sapeli ADEC M204

Pine ADEC S106

Pine ADEC S110

Fir ADEC J107

Fir ADEC S208

Beech ADEC B108

Cherry ADEC W109

Wenge ADEC W205

Winchester ADEC D207

Gean ADEC C110

Gean ADEC C212

Dark Cherry ADEC C106

Chestnut ADEC K101

Concrete ADEC E137

// RAL & structural colours*

* All RAL colours and structural colours as per the offer
The colours may vary slightly from the finished product.