



LET'S BUILD A BETTER FUTURE

Wood-look colours ALUPROF COLOR COLLECTION

- Decoral System coatings make it possible to obtain surfaces that imitate wood, marble and other patterns
- the technology meets the Qualicoat and Qualideco requirements
- **10-YEAR WARRANTY**
- coating for aluminium profiles and flat sheets
- any pattern can be ordered from the full range of colours*

Our basic range encompasses:

- | | | | |
|--------------------|-------------------|--------------------|---------------|
| • ADEC D825 | – vintage oak | • ADEC S110 | – pine |
| • ADEC D101 | – golden oak | • ADEC J107 | – fir |
| • ADEC D210 | – rustic oak | • ADEC S208 | – fir |
| • ADEC D502 | – swamp oak | • ADEC B108 | – beech |
| • ADEC M102 | – ebony | • ADEC W109 | – cherry |
| • ADEC O102 | – walnut | • ADEC W205 | – wenge |
| • ADEC O205 | – walnut vein | • ADEC D207 | – winchester |
| • ADEC O306 | – dark walnut | • ADEC C110 | – cherry |
| • ADEC M103 | – mahogany | • ADEC C212 | – cherry |
| • ADEC M204 | – sapele mahogany | • ADEC C106 | – dark cherry |
| • ADEC M332 | – rosewood | • ADEC K101 | – chestnut |
| • ADEC S106 | – pine | • ADEC E137 | – concrete |



* option available for larger orders

COLLABORATING WITH DECORAL



The foils and equipment for wrapping aluminium profiles are supplied by Decoral. The company's range encompasses complete lines and consumables in the form of foils and powder coatings.

Decoral System® is a leading company in the world of wrapping.

Its wealth of knowledge about the production of powder coatings, wrapping foils and equipment produces results in the form of top quality and performance.

The company provides advice on selecting powder coatings in line with a client's specific requirements.

PRODUCTION AND TECHNICAL DETAILS



A typical **Decoral®** wrapping process begins with preparing the surface as required. This is followed by the powder coating, using standard equipment for the purpose. To meet the requirements of our many clients, we use Qualicoat-certified powders as the wrapping base.

The pigments on the **Decoral®** wrapping foils, which hold a Qualideco certificate, are transferred to the powder coating. We can copy every pattern.

THIS IS NOT ADHESIVE FOIL!

A temperature of around 200°C is required during the production process. The exact temperature depends on the foil selected. Temperature and vacuum stability are guaranteed by the supplier of the equipment.

Decoral® equipment is designed to decorate the entire surface of profiles, metal sheets and 3D objects of any size and shape.

Its advanced engineering capabilities and the experience acquired over many years enables **Decoral System®** to provide state-of-the-art equipment which is intended for the industrial sector and can be adapted to the needs of the company's numerous clients.



PRODUCTION. STEP BY STEP



STEP 1:
Raw aluminium



STEP 2:
The aluminium is pretreated



STEP 3:
The coated aluminium



STEP 4:
The finished design applied to the aluminium

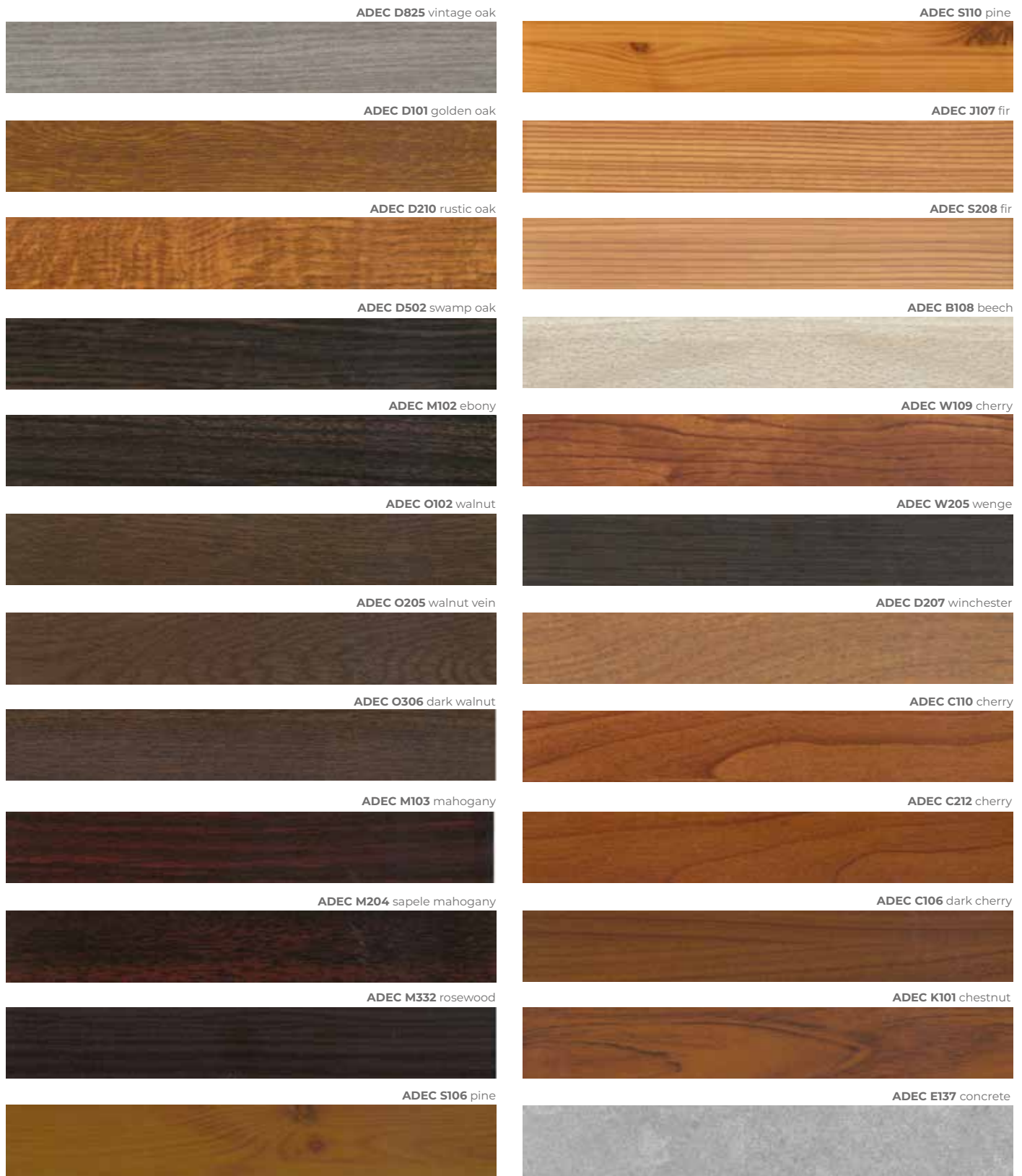
INSPECTION AND WARRANTY

The production of decorated profiles using the wrapping process is subject to periodic inspection, the details of which are set out in the Qualideco requirements.

Given our experience and the technology we use, we provide a ten-year warranty for the permanence of the colours under the impact of UV rays; the warranty depends on the place of use and the climatic conditions in a given region.



ADEC COLOURS



PLEASE NOTE!! The colours of the samples may differ slightly from the finished product.